

**OPTIMIZING THE UTILITY OF
UNDERGROUND COMMUNICATION
SYSTEMS**

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ACKNOWLEDGEMENTS

A portion of this presentation is based on research funded by the National Institute for Occupational Safety and Health (NIOSH), under contract no. BAA-2010-N-12081. In addition to Virginia Tech, the research partners include Innovative Wireless Technologies and SkyMark. The presenter would like to acknowledge the discussions and suggestions by many of the staff at NIOSH.

Our appreciation to the coal companies that supported the project and have agreed to provide facilities and expertise.

INTRODUCTION

More communication means more data and more data means more problems can be solved

Every coal mine has a communication and tracking system

- Is it working everywhere?
- Is it in compliance?
- Is it over built?

I will discuss an evaluation methodology to assess how different systems and technologies perform in various mining applications, and whether they can satisfy the regulatory requirements

WE ARE DROWNING IN DATA, STARVING FOR KNOWLEDGE

ProgrammableWeb has over 14,000 live updating data sets

Data.Gov has almost 200,000 Datasets

Socrata Reformats and Adds to this Data

Data sets from universities hosted by Libraries are common place (see: <http://lib.uky.edu/prodalphbu.html>)

Lynda.Com Has 1 Million Paid Subscribers

- Doesn't include group memberships

Coursera has 15 Million users

Stackoverflow.com has over 50 Million regular users

Over 100 Million unique visitors to Quora monthly

Compare to monthly visitors: Facebook 2 Billion, 1.5 Billion on Youtube

BIG DATA VS THE HUMAN SCALE

Human scale data is information that can be consumed and processed by a typical human being

- We can see the trend or fool ourselves into seeing the trend
- Statistical Measures can be used to confirm/deny the trend existence

Big data is an evolving term that describes any voluminous amount of structured, semi structured and unstructured data that has the potential to be mined for information

(<http://searchcloudcomputing.techtarget.com/definition/big-data-Big-Data>)

- Just find the statistical correlation to tell the story

DATA COLLECTION IN THE MINES

Captive data (Siloed Data)

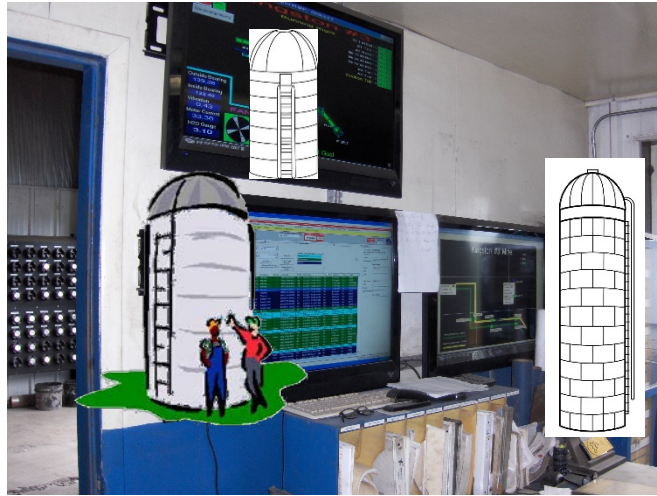
- Vendors/Manufacturers have data opacity and little to no automatic data sharing

Incredibly difficult networking

- Power is hard to get when away from the working face (Surface and Underground)
- Wireless on the surface has to go very far
- Wireless underground is often Captive Data or Very Expensive and certainly not ubiquitous

No interoperability of sensors

CONTROL ROOMS



DATA ANALYSIS IN THE MINES

Automatic/Automated relationship generation can be downright dangerous

- 'Humidity is related to mine water inundation'
- 'Roofbolter drill amperage is related to roof bolt length'

The Engineer's role in the data analysis question is to apply engineering principles to the relationships along with rigorous validation

RADIO AND TRACKING DATA

6 Accolade handsets plus
3 on the operators
MS SQL

Compass
Digital

Inertial
Measurement Unit
Digital

2 Spectrum
Analyzers

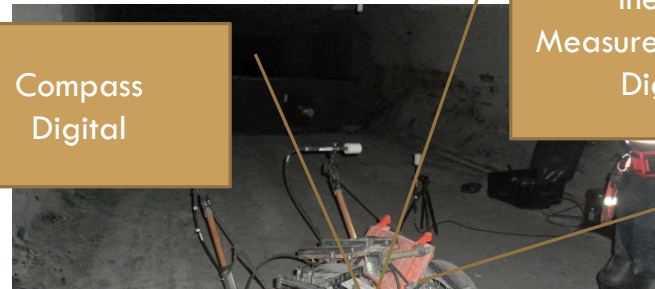
Ordered by DeviceID, Time Inserted, Report Time, and GTPE Time
Survey Start 2012-12-05 10:42:40

| DeviceID | Time Inserted | Report Time | TSPE X | TSPE Y | Avg(IA) | SDA(IA) | 90%(IA) | Count | GTPE Time | GTPE min X | GTPE max X | GTPE min Y | GTPE max Y |
|----------|---------------|-------------|---------|--------|---------|---------|---------|-------|-----------|------------|------------|------------|------------|
| 9388 | 10:42:31 | 10:43:11 | 1905718 | 350826 | 259 | 7 | 269 | 641 | 10:42:31 | 1905968 | 1905973 | 350725 | 350798 |
| 9388 | 10:43:11 | 10:43:21 | 1905758 | 350843 | 247 | 3 | 251 | 171 | 10:43:11 | 1905971 | 1905977 | 350717 | 350728 |
| 9388 | 10:43:21 | 10:43:51 | 1905761 | 350865 | 233 | 14 | 253 | 481 | 10:43:21 | 1905962 | 1905977 | 350720 | 350799 |
| 9454 | 10:42:31 | 10:42:41 | 1905925 | 350820 | 51 | 0 | 51 | 172 | 10:42:31 | 1905968 | 1905970 | 350791 | 350798 |
| 9454 | 10:42:41 | 10:43:01 | 1905941 | 350820 | 55 | 12 | 73 | 328 | 10:42:41 | 1905968 | 1905973 | 350749 | 350792 |
| 9454 | 10:43:01 | 10:43:11 | 1905915 | 350823 | 102 | 6 | 110 | 172 | 10:43:01 | 1905971 | 1905973 | 350725 | 350752 |
| 9454 | 10:43:11 | 10:43:21 | 1906010 | 350843 | 128 | 2 | 131 | 171 | 10:43:11 | 1905971 | 1905977 | 350717 | 350728 |
| 9454 | 10:43:21 | 10:43:31 | 1905764 | 350865 | 247 | 6 | 255 | 172 | 10:43:21 | 1905970 | 1905977 | 350720 | 350748 |
| 9454 | 10:43:31 | 10:43:41 | 1905909 | 350852 | 108 | 8 | 120 | 170 | 10:43:31 | 1905966 | 1905971 | 350746 | 350774 |
| 9454 | 10:43:41 | 10:43:51 | 1905922 | 350849 | 76 | 8 | 87 | 170 | 10:43:41 | 1905962 | 1905966 | 350773 | 350799 |
| 9537 | 10:42:41 | 10:42:51 | 1905932 | 350813 | 47 | 4 | 53 | 171 | 10:42:41 | 1905968 | 1905970 | 350775 | 350792 |
| 9537 | 10:42:51 | 10:43:01 | 1905938 | 350829 | 74 | 8 | 84 | 172 | 10:42:51 | 1905970 | 1905973 | 350749 | 350776 |
| 9537 | 10:43:01 | 10:43:11 | 1905889 | 350823 | 118 | 5 | 126 | 172 | 10:43:01 | 1905971 | 1905973 | 350725 | 350752 |
| 9537 | 10:43:11 | 10:43:21 | 1905974 | 350829 | 108 | 3 | 112 | 171 | 10:43:11 | 1905971 | 1905977 | 350717 | 350728 |

Data collection
computer
SQLite

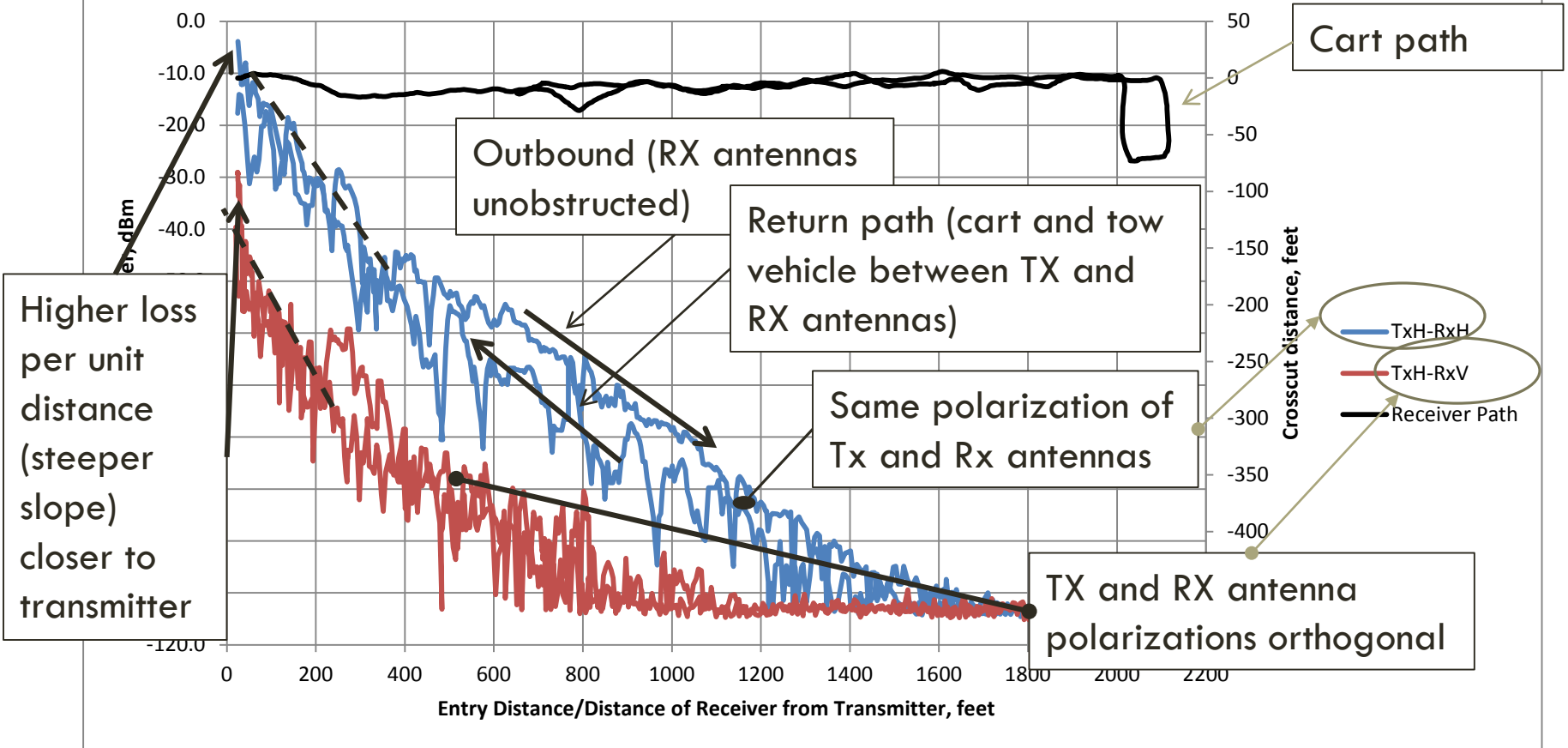
Mine Map
AutoCAD (SVG)

Human input
analog



TOUR OF A TYPICAL ROUND-TRIP PLOT

Clear Entry Round Trip; Horizontal Transmit Polarization; 637 MHz



Return path attenuated 5-15 dB below outbound; more fades on return path

Orthogonal polarization coupling 10-30 dB less than when same (freq. and antenna dependent)

A “BLACK BOX” APPROACH

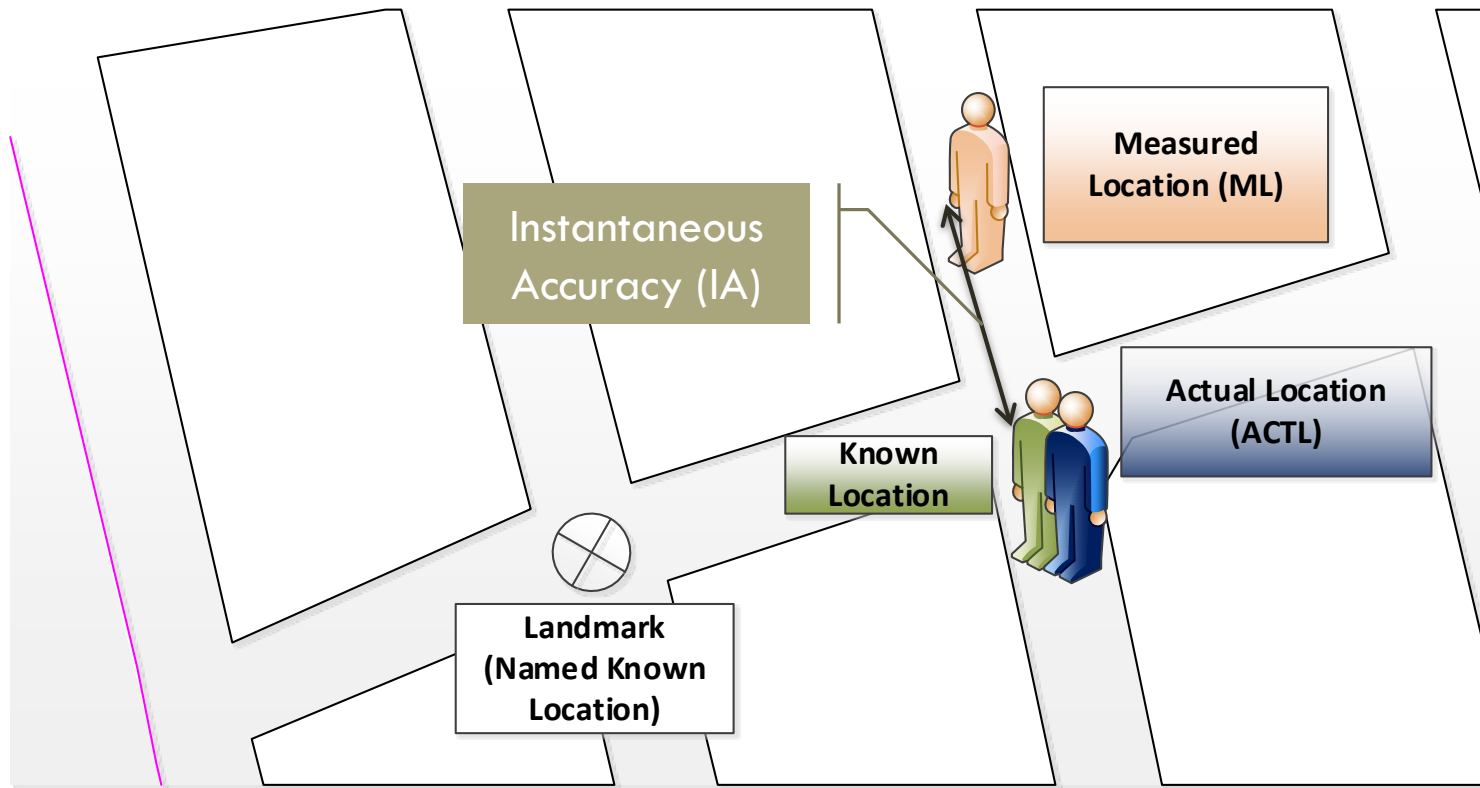
Radio quality can be inferred by tracking quality, which is more readily available

All data regarding the tracking system must be regarded as pairs of coordinate at the same point in time

Investigators have no knowledge of a tracked device’s velocity, orientation, or the values it supplies to the tracking calculation

We do not know the internal workings of the tracking algorithm, therefore we do not know all parameters that impact the values

TRACKING TERMS



**EVERY TRACKING SYSTEM HAS
PROBABILITY DISTRIBUTION**

DISCUSSION, STATISTICAL DEVIATIONS AND SAMPLES

MLs will be more accurate in some areas than in other areas within the same mine

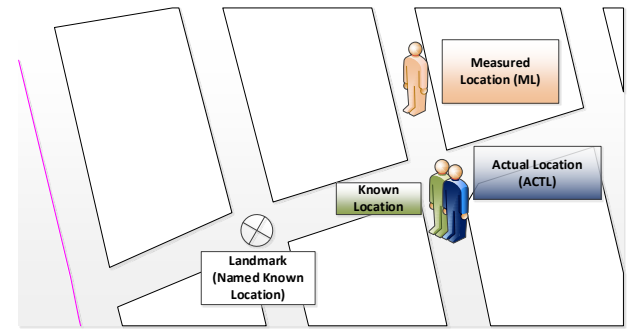
Measure this variability, tests at different locations throughout the mine should be performed, this is covered later

Collecting large amounts of independent data within a mine affords greater confidence in the distribution of position estimates

An unknown statistical distribution of accuracy varies with location, it will also vary over time, as mine conditions that may affect tracking system performance vary in time scales of minutes, hours, shifts, or days

Sample as much as you can, approximating the situation you are describing

COORDINATE SYSTEMS



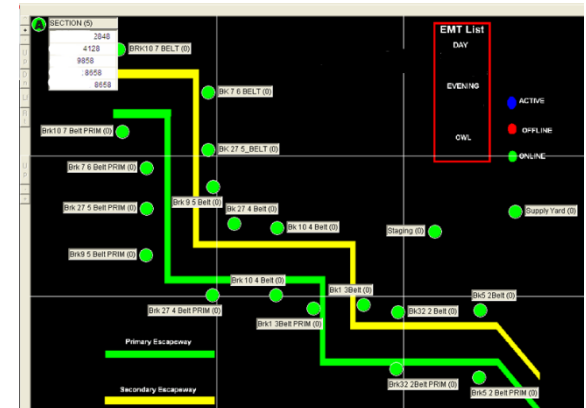
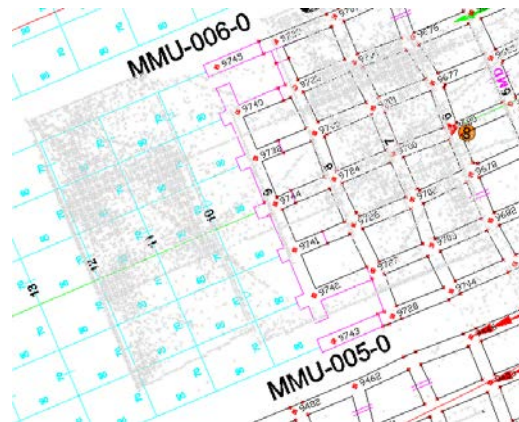
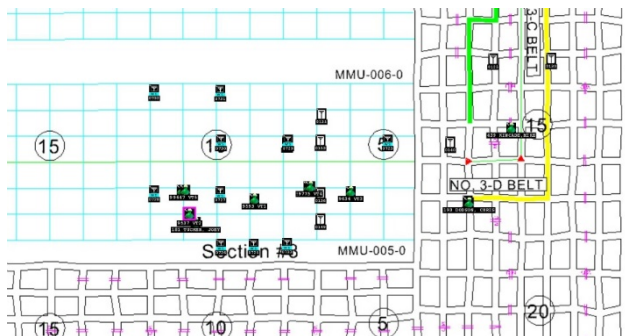
Each mine has their own coordinate system for their mapping

Each tracking system has its own coordinate system

Only a few tracking systems use the mine's coordinate system

All comparisons of ACTL and ML must be done in the same coordinate systems

The coordinate system must translate to real units (e.g. feet)

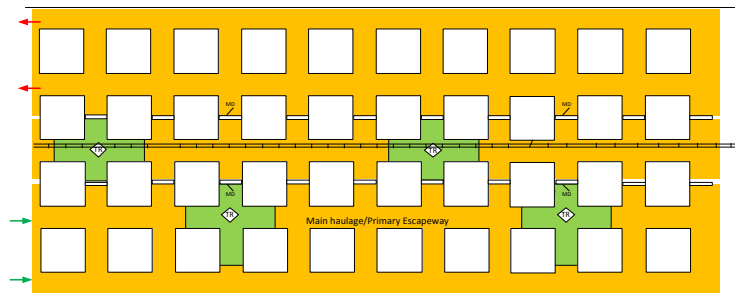









MEASUREMENTS OF SYSTEM PERFORMANCE: METRICS

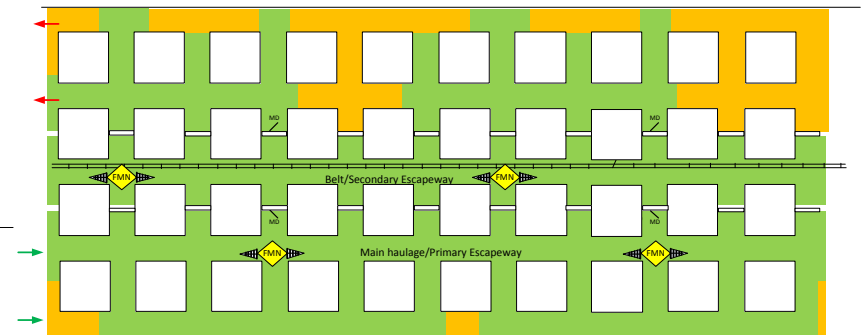
- **Tracking Coverage Area:** The tracking system's coverage of the required spatial area.
- **Tracking Accuracy:** The tracking system's accuracy of measured positions – the magnitude of the difference between the tracking system's measured locations and the actual locations of tracked entities.
- **Tracking Coverage Time:** The tracking system's coverage on the basis of time – throughout the duration of operations.




METRICS: TRACKING COVERAGE AREA

Tracking Coverage Area: The area within the mine where the tracking system either actively measures a tracked device's location, or infers it based on the spatial limitations of the mine and information other than active measurements



-  Tracking system Tag Reader
-  Tag Reader System Active Tracking Coverage Area (Active TCA)
-  Tag Reader System Inferred Tracking Coverage Area (Inferred TCA)
-  Fresh air ventilation direction
-  Return air ventilation direction
-  Coal pillar (e.g., 40' x 50')
-  Stopping



-  Wireless Mesh Network Tracking System Fixed Mesh Node Transceiver
-  Wireless Mesh Network Tracking System Active Tracking Coverage Area (Active TCA)
-  Wireless Mesh Network Tracking System Inferred Tracking Coverage Area (Inferred TCA)

METRICS: TRACKING ACCURACY

There are several measurements of accuracy that might be used for evaluating mine tracking systems:

Average Accuracy (AA)

Standard Deviation of Accuracy (SDA)

90% Confidence Distance (90%CD)

Relative Accuracy (RA)

All are based on Instantaneous Accuracy (IA)

90% CONFIDENCE DISTANCE

The 90% Confidence Distance is the distance from a tracked device's actual location (i.e., ACTL) that is greater than 90% of the collected Instantaneous Accuracy measurement magnitudes (“90th percentile”).

For example, the 90% Confidence Distance of a hypothetical tracking system was measured to be 743 feet. That means that 90% of the Instantaneous Accuracy ML results were less than or equal to 743 feet from their corresponding ACTLs.

A test may require that 90% of ML measurements be within 1,000 feet of the true location, in which the hypothetical tracking system installation would be found to pass the test.

RECORDS COLLECTED BY A MINE SURVEY CREW

Record Locations

- Records will be taken directly underneath spads, entries
- Offsets at 25 ft. and 50 ft. offsets in four directions (Inby, Outby, Left and Right) where possible (optional)

Record Information

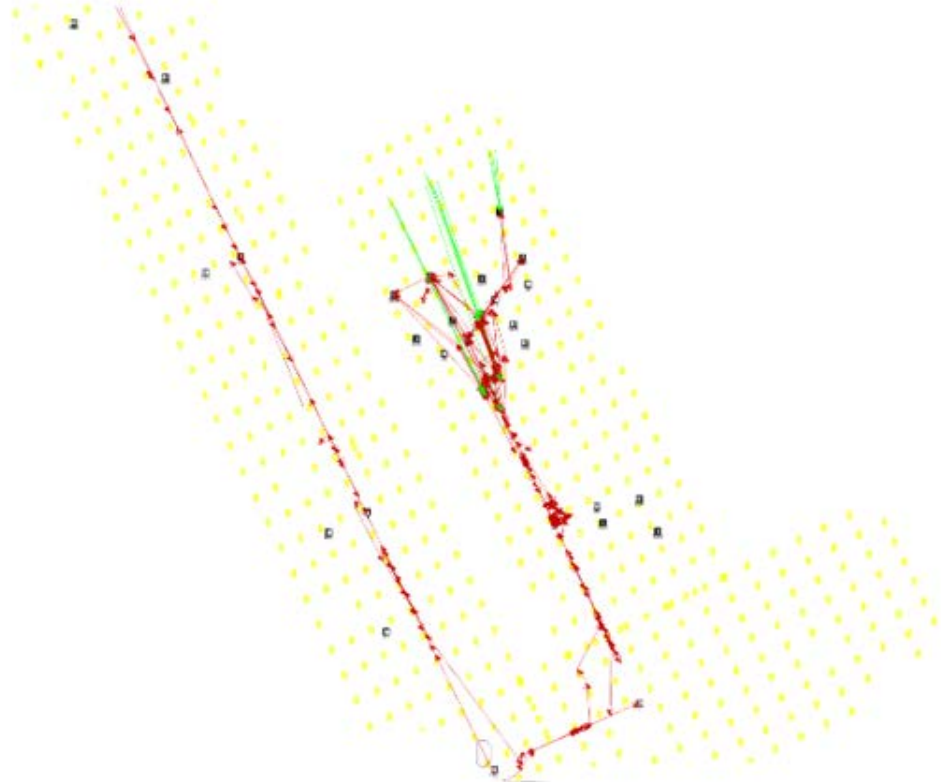
- Spad ID number
- Position relative to spad (distance in feet, direction)
- Tracked Device ID
- Date and Time (hh:mm:ss)
- Time is synchronized to tracking system

Tracking System Location Estimation Acquisition Time

- The handset is stationary for ML recording interval. The system makes a position estimate update once every ML recording interval.

SURVEY CREW DATA

| Time | Spad | offset | Direction |
|---------|------|--------|------------------|
| | | | Date - 6-14-2012 |
| | | | Rad. 10-197 |
| 6:05:14 | 8671 | — | — |
| 6:10:55 | | 20' | O |
| 6:11:31 | | 20' | R |
| 6:12:02 | | 40' | R |
| 6:28:08 | 8675 | — | — |
| 6:28:39 | | 20' | I |
| 6:29:10 | | 20' | R |
| 6:29:51 | | 20' | L |
| 6:30:18 | | 40' | L |
| 6:44:45 | 8677 | — | — |
| 9:06:42 | 8659 | — | — |
| 9:09:25 | | 20' | O |
| 9:19:20 | | 20' | I |
| 9:21:54 | | 20' | L |
| 9:23:26 | | 20' | R |
| 9:23:56 | | 40' | R |
| 9:27:10 | 8661 | — | — |
| 9:46:55 | | 20' | O |
| 9:49:50 | | 20' | R |
| 9:50:35 | | 20' | I |
| 9:51:12 | | 40' | I |
| 9:51:54 | | 20' | L |



BASELINING A TRACKING SYSTEM

These are tests of the “noise” and speed inside of the tracking system, results of which should be used as a filter for all other testing

Mine Condition Survey

- Get to know the radio environment in your mine

Tracking System Variation when Stationary Testing

Multiple Tracked Devices Effects Testing

Travel Speed Testing

Susceptibility Testing



CONCLUSIONS

Where there are networks there are sensors, there's data available

The challenge is efficient maintenance of the network, such that the main purpose is achieved, that the miners can communicate and that the tracking system is working and sufficiently accurate

Get a good idea of how your system is working, get a good idea of what it takes to expand the system. Ask us, we can help.

